

03.75 ± .010

A⁺.020

1.03 B

1.03 B

1.03 A

A

Type	A	Code	MATERIAL
1303	34.980	SE60051	CRC 14GA. THK. (.025 +/- .005)
1302	13.051	SE60052	CRC 14GA. THK. (.025 +/- .005)
	38.270	SE60060	CRC 14GA. THK. (.180 +/- .005)

Mitat ovat tuumina.
Dimensions are inches.

NOTES:

MATERIAL: SEE TABLE
PERFORATIONS: 1/8 DIA. ON 1/4 STAGGERED CENTERS 23% OPEN AREA
WELD: HELIARC (TIG) SMOOTH OUTSIDE SURFACE
FINISH: CLEAN WITHOUT RUST-DEBURR ENDS

c	Lisätty koodi SE60060	10.1.-02	JV	
b	Lisätty tyyppi 1302.	20.3.-97	JV	
a	Muutettu mittaa oli 35.354 on 34.980	10.2.-97	JV	
Mod std.	Area	Modifications	Date	Mod. by N-File

Part		Description		Drg no		Fe		Dispositions		Standard		Qty	
Purcut ja tarvittavat reunat poistettu Burr and sharp edges removed		Height Kg		Do not main drawing		Scale		Finish Ra 6.3		Non tolerances dimensions		ISO 2768-MK	
						1:2.5		Draw by 1996-05-11 JV		Chk		Acc	
		Title		Core		Spiral welded		Replaces		Replaced by no		Mod std Drg no	
		Code		C		PAS-4230-3							